

IN THE CLAIMS

- Sub 1/
1. (CURRENTLY AMENDED) An assembly comprising: a first door panel, a second window regulator housing component, and a third window regulator drive system component, ~~the first component~~ said door panel being secured to ~~the second~~ said window regulator housing component by a deformed portion to provide a subassembly, in which the said deformed portion is utilized to releasably secure ~~the third~~ said window regulator drive system component to ~~the sub-assembly~~ said subassembly via a fourth component.
2. (CURRENTLY AMENDED) The assembly according to claim 1 in which the ~~first component~~ said door panel includes a feature which ensures alignment between the first said door panel and the ~~second~~ said window regulator housing component.
3. (CURRENTLY AMENDED) The assembly according to claim 2 in which ~~the~~ said deformed portion is formed from a ~~pre-deformed~~ pre-deformed portion, ~~the~~ said deformed portion co-operating with an associated region of ~~the first component~~ said door panel to provide ~~the~~ said subassembly, which during assembly of ~~the first~~ said door panel and the ~~second~~ said window regulator housing component, ~~the~~ said feature aligns ~~the first~~ said door panel and ~~the second~~ said window regulator housing component whilst ~~the pre-deformed~~ said pre-deformed portion is remote from ~~the~~ said associated region.
4. (CURRENTLY AMENDED) The assembly according to claim 1 in which at least one of said door panel, said window regulator housing component, and said window regulator drive system component ~~the first, the second and the third component~~ include a hole to allow passage of ~~the~~ said fourth component.
5. (CURRENTLY AMENDED) The assembly according to claim 2 in which ~~the~~ said feature ensures alignment between ~~the~~ said subassembly<sup>(12)</sup> and ~~the third~~ said window regulator drive system component.
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6. (CURRENTLY AMENDED) The assembly according to claim 5 in which said window regulator drive system ~~the second~~ component includes a second ~~component~~ hole with a second ~~component~~ hole diameter, and ~~the third~~ said window regulator drive system component includes a third ~~component~~ hole with a third ~~component~~ hole diameter.

7. (CURRENTLY AMENDED) The assembly according to claim 6 in which ~~the~~ said second ~~component~~ hole diameter is greater than ~~the~~ said third ~~component~~ hole diameter.

8. (CURRENTLY AMENDED) The assembly according to claim 6 in which ~~the~~ said third ~~component~~ hole diameter is greater than ~~the~~ said second ~~component~~ hole diameter.

9. (CURRENTLY AMENDED) The assembly according to claim 6 in which ~~the~~ said second ~~component~~ hole diameter is equal to ~~the~~ said third ~~component~~ hole diameter.

10. (CURRENTLY AMENDED) The assembly according to claim 5 in which at least one of ~~the~~ said second hole and ~~the~~ said third ~~component~~ hole ~~hole~~ is a threaded hole.

11. (CURRENTLY AMENDED) The assembly according to claim 1 in which ~~the~~ said fourth component is one of a self tapping screw, a bolt, and a nut and a bolt.

12. (CURRENTLY AMENDED) The assembly according to claim 1 in which the ~~second~~ said window regulator housing component includes a recess and ~~the~~ said recess includes ~~the~~ said deformed portion.

13. (CURRENTLY AMENDED) The assembly according to claim 1 in which at least one of the ~~first, the second and the third components~~ said door panel, said window regulator housing component and said window regulator drive system component is a plastic component.

14. (CURRENTLY AMENDED) The assembly according to claim 13 in which ~~one of said at least one plastic component~~ is integral with the said deformed portion.

15. (CURRENTLY AMENDED) The assembly according to claim 1 in which the ~~first component is a door panel in which the~~ said door panel lies in a substantially vertical plane.

16. (CURRENTLY AMENDED) The assembly according to claim 15 in which the ~~first component~~ said door panel includes a feature which ensures alignment between the ~~first~~ said door panel and ~~second~~ said window regulator housing component and the ~~said~~ feature has ~~some horizontal extent in order to~~ resist loads acting in planes parallel to the said door panel.

17. (CURRENTLY AMENDED) The assembly according to claim 1 in which the ~~second~~ said window regulator housing component is part of a window regulator drive system mechanism.

18. (CANCELLED)

19. (CURRENTLY AMENDED) The assembly according to claim 1 in which the ~~the~~ said deformed portion forms a seal between the ~~first component~~ said door panel and the ~~second~~ said window regulator housing component.

20. (CURRENTLY AMENDED) The assembly according to claim 1 in which ~~the~~said deformed portion is non-circular in cross section ~~so as to prevent rotation of at least one of the first, the second and the third components~~said door panel, said window regulator housing component and said window regulator drive system component relative to another of said door panel, said window regulator housing component and said window regulator drive system component~~the first, the second and the third components.~~

21. (CURRENTLY AMENDED) The assembly according to claim 2 in which ~~the~~said feature is non-circular in cross section ~~so as to prevent rotation of at least one of~~ said door panel, said window regulator housing component and said window regulator drive system component ~~the first, the second and the third component~~ relative to another of said door panel, said window regulator housing component and said window regulator drive system component~~the first, the second and the third component.~~

22. (CURRENTLY AMENDED) The assembly according to claim 1 further including at least one further deformed portion at a spaced location from ~~the~~said deformed portion, in which ~~the first component~~said door panel is further secured to ~~the second~~said window regulator housing component by said at least one further deformed portion.